



# Distillation Process Hazards, 2008 Edition BP Process Safety Series - IChemE (Process Safety Series)

*BP Safety Group, IChemE's Loss Prevention Panel*

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Crude and Vacuum distillations are the first step of oil refining. These units are normally running in fairly large hydrocarbon inventories, at high throughputs and high temperatures up to 680-813°F, well above the auto-ignition temperatures of hydrocarbons. While distillation is a well known and understood process, numerous incidents have occurred in the past and still happen regularly.

This title aims to help the reader better understand the 'why' of safe operating practices and procedures in Crude Distillation Units (CDUs) and Vacuum Distillation Units (VDUs) in order to raise awareness around this activity, and to promote the adoption of safe designs and practices to avoid the occurrence of such incidents.

Produced by BP and endorsed by IChemE's Loss Prevention Panel, these books were developed to complement safety training. They are ideal reference tools within the workplace, increasing awareness of hazards and helping operators to understand safe operating practices and procedures.

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We are the heart of the process community, promoting competence and a commitment to sustainable development, advancing the discipline for the benefit of society and supporting the professional development of members.

Some of the areas we publish in include:

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